



## HEAT TRANSFER VINYL CUT SETTINGS FOR CAMEO

Vinyl Type	Blade	Speed	Force
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	2	8	4
<b>Siser Glitter</b>	4	8	30
<b>Siser Twinkle</b>	3	8	12
<b>Siser Sparkle</b>	2	8	12
<b>Siser Holographic &amp; Metal</b>	3	5	14
<b>Siser Brick</b>	10	5	33
<b>Siser StripFlock Pro</b>	4	5	12
<b>Siser Reflective</b>	3	8	6
<b>StarCraft SoftFlex</b>	2	8	8
<b>StarCraft InkJet Printable: Dark Materials</b>	2	8	6
<b>Printed Pattern HTV</b> Do not mirror*	3	8	6
<b>Easy Subli</b>	3	5	8



## HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT EXPLORE

Vinyl Type	Dial	Pressure Custom	Pressure
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Iron on	-	Default
<b>Siser Glitter</b>	Cardstock	-	Default
<b>Siser Twinkle</b>	Iron on+	-	Default
<b>Siser Sparkle</b>	Iron on+	-	Default
<b>Siser Holographic &amp; Metal</b>	Iron on+	-	Default
<b>Siser Brick</b>	Iron on+	-	Default
<b>Siser StripFlock Pro</b>	Iron on+	-	Default
<b>Siser Reflective</b>	Iron on+	-	Default
<b>StarCraft SoftFlex</b>	Iron on	-	Default
StarCraft InkJet Printable: Dark Materials	Iron on	-	Default
<b>Printed Pattern HTV</b>	Iron on	-	Default
<b>Easy Subli</b>	Iron on+	-	Default



## HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT MAKER

Vinyl Type	Material	Pressure Custom	Pressure
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Everyday Iron-On	-	Default
<b>Siser Glitter</b>	Glitter Iron-On	-	Default
<b>Siser Twinkle</b>	Glitter Iron-On	-	Less
<b>Siser Sparkle</b>	Everyday Iron-On	-	More
<b>Siser Holographic &amp; Metal</b>	Holographic Heat Transfer	-	Default
<b>Siser Brick</b>	Flocked Iron-On	-	More
<b>Siser StripFlock Pro</b>	Flocked Iron-On	-	Default
<b>Siser Reflective</b>	Everyday Iron-On	-	More
<b>StarCraft SoftFlex</b>	Everyday Iron-On	-	Default
<b>StarCraft InkJet Printable:</b> Dark Materials	Printable Iron-On-Dark	-	Default
<b>Printed Pattern HTV</b>	Patterned Iron-On	-	Less
<b>Easy Subli</b>	custom	118	Default



# Application Instructions

**Home Iron:** Due to Firm pressure needed for this product we do not recommend applying with an Easy Press.

**Easy Press:** Due to Firm pressure needed for this product we do not recommend applying with an Easy Press.

- Heat Press:**
- Cover design with Teflon Sheet
  - Pre-heat Garment for 2-3 seconds
  - Apply Design at 320°F/160°C
  - Use FIRM Pressure for 15 seconds
  - Peel carrier hot or cold

Tips: A good press will show the garment lines through the vinyl. Pressure is key to a good press. Do not pre wash garments, and wait 24 hours before first wash. Machine wash cold, inside out with mild detergent. Dry on normal dryer setting. Do not dry clean.