



## HEAT TRANSFER VINYL CUT SETTINGS FOR CAMEO

Vinyl Type	Blade	Speed	Force
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	2	8	4
<b>Siser Glitter</b>	4	8	30
<b>Siser Twinkle</b>	3	8	12
<b>Siser Sparkle</b>	2	8	12
<b>Siser Holographic &amp; Metal</b>	3	5	14
<b>Siser Brick</b>	10	5	33
<b>Siser StripFlock Pro</b>	4	5	12
<b>Siser Reflective</b>	3	8	6
<b>StarCraft SoftFlex</b>	2	8	8
<b>StarCraft InkJet Printable: Dark Materials</b>	2	8	6
<b>Printed Pattern HTV</b> Do not mirror*	3	8	6
<b>Easy Subli</b>	3	5	8



## HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT EXPLORE

Vinyl Type	Dial	Pressure Custom	Pressure
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Iron on	-	Default
<b>Siser Glitter</b>	Cardstock	-	Default
<b>Siser Twinkle</b>	Iron on+	-	Default
<b>Siser Sparkle</b>	Iron on+	-	Default
<b>Siser Holographic &amp; Metal</b>	Iron on+	-	Default
<b>Siser Brick</b>	Iron on+	-	Default
<b>Siser StripFlock Pro</b>	Iron on+	-	Default
<b>Siser Reflective</b>	Iron on+	-	Default
<b>StarCraft SoftFlex</b>	Iron on	-	Default
StarCraft InkJet Printable: Dark Materials	Iron on	-	Default
<b>Printed Pattern HTV</b>	Iron on	-	Default
<b>Easy Subli</b>	Iron on+	-	Default



## HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT MAKER

Vinyl Type	Material	Pressure Custom	Pressure
<b>Siser:</b> EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Everyday Iron-On	-	Default
<b>Siser Glitter</b>	Glitter Iron-On	-	Default
<b>Siser Twinkle</b>	Glitter Iron-On	-	Less
<b>Siser Sparkle</b>	Everyday Iron-On	-	More
<b>Siser Holographic &amp; Metal</b>	Holographic Heat Transfer	-	Default
<b>Siser Brick</b>	Flocked Iron-On	-	More
<b>Siser StripFlock Pro</b>	Flocked Iron-On	-	Default
<b>Siser Reflective</b>	Everyday Iron-On	-	More
<b>StarCraft SoftFlex</b>	Everyday Iron-On	-	Default
<b>StarCraft InkJet Printable:</b> Dark Materials	Printable Iron-On-Dark	-	Default
<b>Printed Pattern HTV</b>	Patterned Iron-On	-	Less
<b>Easy Subli</b>	custom	118	Default

# Application Instructions

## Home Iron:

- Cover design with Teflon Sheet, use flat hard surface. (Ironing board not recommended)
- Pre-heat Garment for 2-3 seconds
- Set Dial on Cotton or Linen
- Use Body weight with Full Pressure for 15 seconds on each section. Do not slide Iron.
- Peel carrier cold

## Easy Press:

- Cover design with Teflon Sheet
- Pre-heat Garment for 2-3 seconds
- Apply Design at 335°F/168°C
- Use Body weight with Medium Pressure for 15 seconds
- Peel carrier cold

## Heat Press:

- Cover design with Teflon Sheet
- Pre-heat Garment for 2-3 seconds
- Apply Design at 305°F/150°C
- Use Medium Pressure for 15 seconds
- Peel carrier cold

Tips: Pressure is key to a good press. Do not pre wash garments, and wait 24 hours before first wash. Machine wash cold, inside out with mild detergent. Dry on normal dryer setting. Do not dry clean.