



- **Print design (Mirrored)**
- **Trim with scissors around your design.**
- **Place design face down on your garment and press.**
- **Peel the backing away about 3 seconds after removing from the press.**

Troubleshooting

Q:The backing is stuck to the shirt and is tearing when I try to peel it away?

A:Light Materials must be peeled hot. If it cools just slightly the backing will have resistance. You can still remove the backing it will just be little by little.

Q:My ink is coming off with the backing sheet?

A:Although this product is a hot peel it can transfer ink if peeled too soon. If you remove off of the heat press and count to 3 that is generally the best time to peel the backing away with minimal ink transfer.

Q:Why do my colors look dull?

A:Printer quality plays a huge role in the vibrancy of the transfer but pressure does as well. Light Materials requires FIRM pressure. We do not recommend applying this transfer without a heat press (easy press is not the same) to ensure your applying the correct amount of pressure to transfer the design properly.



Application Instructions

Home Iron: Due to the even distribution of heat and pressure needed with this product we do not recommend this method of application.

Easy Press: Due to the even distribution of heat and pressure needed with this product we do not recommend this method of application.

- Heat Press:**
- Cover design with Teflon Sheet
 - Pre-heat Garment for 2-3 seconds
 - Apply Design at 375°F/190°C
 - Use Firm Pressure for 30 seconds
 - Peel Hot

Tips: Mirror Design. Trim around the design with scissors. Do not pre wash garments, and wait 24 hours before first wash. Machine wash cold, inside out with mild detergent. Dry on normal dryer setting. Do not dry clean.



HEAT TRANSFER VINYL CUT SETTINGS FOR CAMEO

Vinyl Type	Blade	Speed	Force
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	2	8	4
Siser Glitter	4	8	30
Siser Twinkle	3	8	12
Siser Sparkle	2	8	12
Siser Holographic & Metal	3	5	14
Siser Brick	10	5	33
Siser StripFlock Pro	4	5	12
Siser Reflective	3	8	6
StarCraft SoftFlex	2	8	8
StarCraft InkJet Printable: Dark Materials	2	8	6
Printed Pattern HTV Do not mirror*	3	8	6
Easy Subli	3	5	8



HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT EXPLORE

Vinyl Type	Dial	Pressure Custom	Pressure
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Iron on	-	Default
Siser Glitter	Cardstock	-	Default
Siser Twinkle	Iron on+	-	Default
Siser Sparkle	Iron on+	-	Default
Siser Holographic & Metal	Iron on+	-	Default
Siser Brick	Iron on+	-	Default
Siser StripFlock Pro	Iron on+	-	Default
Siser Reflective	Iron on+	-	Default
StarCraft SoftFlex	Iron on	-	Default
StarCraft InkJet Printable: Dark Materials	Iron on	-	Default
Printed Pattern HTV	Iron on	-	Default
Easy Subli	Iron on+	-	Default



HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT MAKER

Vinyl Type	Material	Pressure Custom	Pressure
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Everyday Iron-On	-	Default
Siser Glitter	Glitter Iron-On	-	Default
Siser Twinkle	Glitter Iron-On	-	Less
Siser Sparkle	Everyday Iron-On	-	More
Siser Holographic & Metal	Holographic Heat Transfer	-	Default
Siser Brick	Flocked Iron-On	-	More
Siser StripFlock Pro	Flocked Iron-On	-	Default
Siser Reflective	Everyday Iron-On	-	More
StarCraft SoftFlex	Everyday Iron-On	-	Default
StarCraft InkJet Printable: Dark Materials	Printable Iron-On-Dark	-	Default
Printed Pattern HTV	Patterned Iron-On	-	Less
Easy Subli	custom	118	Default