



HEAT TRANSFER VINYL CUT SETTINGS FOR CAMEO

Vinyl Type	Blade	Speed	Force
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	2	8	4
Siser Glitter	4	8	30
Siser Twinkle	3	8	12
Siser Sparkle	2	8	12
Siser Holographic & Metal	3	5	14
Siser Brick	10	5	33
Siser StripFlock Pro	4	5	12
Siser Reflective	3	8	6
StarCraft SoftFlex	2	8	8
StarCraft InkJet Printable: Dark Materials	2	8	6
Printed Pattern HTV Do not mirror*	3	8	6
Easy Subli	3	5	8



HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT EXPLORE

Vinyl Type	Dial	Pressure Custom	Pressure
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Iron on	-	Default
Siser Glitter	Cardstock	-	Default
Siser Twinkle	Iron on+	-	Default
Siser Sparkle	Iron on+	-	Default
Siser Holographic & Metal	Iron on+	-	Default
Siser Brick	Iron on+	-	Default
Siser StripFlock Pro	Iron on+	-	Default
Siser Reflective	Iron on+	-	Default
StarCraft SoftFlex	Iron on	-	Default
StarCraft InkJet Printable: Dark Materials	Iron on	-	Default
Printed Pattern HTV	Iron on	-	Default
Easy Subli	Iron on+	-	Default



HEAT TRANSFER VINYL CUT SETTINGS FOR CRICUT MAKER

Vinyl Type	Material	Pressure Custom	Pressure
Siser: EasyWeed, Electric, Stretch, Extra, Glow in the dark, and EW Adhesive	Everyday Iron-On	-	Default
Siser Glitter	Glitter Iron-On	-	Default
Siser Twinkle	Glitter Iron-On	-	Less
Siser Sparkle	Everyday Iron-On	-	More
Siser Holographic & Metal	Holographic Heat Transfer	-	Default
Siser Brick	Flocked Iron-On	-	More
Siser StripFlock Pro	Flocked Iron-On	-	Default
Siser Reflective	Everyday Iron-On	-	More
StarCraft SoftFlex	Everyday Iron-On	-	Default
StarCraft InkJet Printable: Dark Materials	Printable Iron-On-Dark	-	Default
Printed Pattern HTV	Patterned Iron-On	-	Less
Easy Subli	custom	118	Default

Application Instructions

Home Iron:

- Cover design with Teflon Sheet, use flat hard surface. (Ironing board not recommended)
- Pre-heat Garment for 2-3 seconds
- Set Dial on Cotton or Linen
- Use Body weight with Full Pressure for 20 seconds on each section. Do not slide Iron.
- Peel carrier cold

Easy Press:

- Cover design with Teflon Sheet
- Pre-heat Garment for 2-3 seconds
- Apply Design at 350°F/176°C
- Use Body weight with Medium Pressure for 20 seconds
- Peel carrier cold

Heat Press:

- Cover design with Teflon Sheet
- Pre-heat Garment for 2-3 seconds
- Apply Design at 320°F/160°C
- Use Medium Pressure for 20 seconds
- Peel carrier cold

Tips: Pressure is key to a good press. Do not pre wash garments, and wait 24 hours before first wash. Machine wash cold, inside out with mild detergent. Dry on normal dryer setting. Do not dry clean.